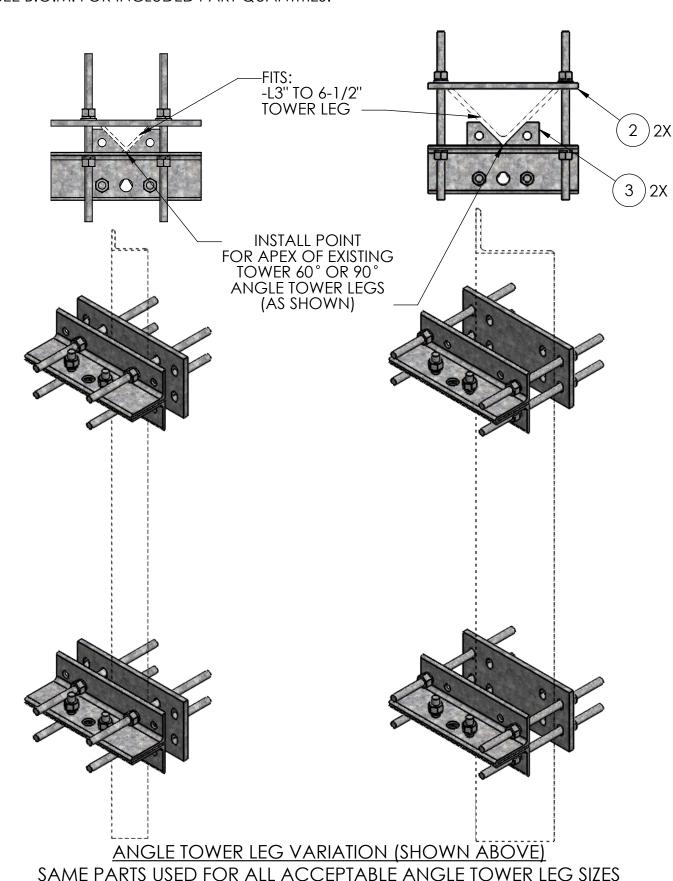
REVISIONS							
REV.	DESCRIPTION	DATE	APPROVED				
Α	REMOVED LARGE HALF CLAMP FROM ASSEMBLY (TYP. MOUNTING LEG DIA. IS RARELY LARGER THAN 5-9/16" O.D.)	05/08/2023	E. FILMER				

## **NOTES:**

-UNIVERSAL SADDLE MOUNT KIT INCLUDES PARTS TO ALLOW FOR FIT ON ANGLE AND ROUND MEMBER TOWER LEGS (SEE VARIATIONS BELOW FOR ASSM. REF.) SEE B.O.M. FOR INCLUDED PART QUANTITIES.



PART NUMBER	DESCRIPTION	FINISH	WEIGHT (PER)	QTY.
TW1130.01	SADDLE MOUNT ANGLE BRACKET (L4" x 3" x 1/4" x 12-1/2")	H.D.G.	5.79	4
TW1130.02	SADDLE MOUNT BACKING PLATE (F.B. 1/2" x 6" x 12-1/2")	H.D.G.	10.00	2
TW1120.02	60 OR 90 DEGREE ANGLE ADAPTER PLATE (F.B. 6" x 3/16" x 5-13/16")	H.D.G.	1.44	2
TW1321.01	CLAMP HALF 2-3/8" TO 5-9/16" O.D. ROUND (1/2" PLATE)	H.D.G.	2.44	4
GR625.014	5/8" X 14" THREADED ROD	H.D.G.	1.22	8
GB0524A	5/8" x 2-1/2" HEX BOLT	H.D.G.	0.33	4
GL05	5/8" LOCK WASHER	H.D.G.	0.03	20
GN05A	5/8" HEX NUT (2H)	H.D.G.	0.12	20
GF05	5/8" FLAT WASHER	H.D.G.	0.08	8
	TW1130.01 TW1130.02 TW1120.02 TW1321.01 GR625.014 GB0524A GL05 GN05A	TW1130.01 SADDLE MOUNT ANGLE BRACKET (L4" x 3" x 1/4" x 12-1/2")   TW1130.02 SADDLE MOUNT BACKING PLATE (F.B. 1/2" x 6" x 12-1/2")   TW1120.02 60 OR 90 DEGREE ANGLE ADAPTER PLATE (F.B. 6" x 3/16" x 5-13/16")   TW1321.01 CLAMP HALF 2-3/8" TO 5-9/16" O.D. ROUND (1/2" PLATE)   GR625.014 5/8" X 14" THREADED ROD   GB0524A 5/8" x 2-1/2" HEX BOLT   GL05 5/8" LOCK WASHER   GN05A 5/8" HEX NUT (2H)	TW1130.01 SADDLE MOUNT ANGLE BRACKET (L4" x 3" x 1/4" x 12-1/2") H.D.G.   TW1130.02 SADDLE MOUNT BACKING PLATE (F.B. 1/2" x 6" x 12-1/2") H.D.G.   TW1120.02 60 OR 90 DEGREE ANGLE ADAPTER PLATE (F.B. 6" x 3/16" x 5-13/16") H.D.G.   TW1321.01 CLAMP HALF 2-3/8" TO 5-9/16" O.D. ROUND (1/2" PLATE) H.D.G.   GR625.014 5/8" X 14" THREADED ROD H.D.G.   GB0524A 5/8" x 2-1/2" HEX BOLT H.D.G.   GL05 5/8" LOCK WASHER H.D.G.   GN05A 5/8" HEX NUT (2H) H.D.G.	TW1130.01 SADDLE MOUNT ANGLE BRACKET (L4" x 3" x 1/4" x 12-1/2") H.D.G. 5.79   TW1130.02 SADDLE MOUNT BACKING PLATE (F.B. 1/2" x 6" x 12-1/2") H.D.G. 10.00   TW1120.02 60 OR 90 DEGREE ANGLE ADAPTER PLATE (F.B. 6" x 3/16" x 5-13/16") H.D.G. 1.44   TW1321.01 CLAMP HALF 2-3/8" TO 5-9/16" O.D. ROUND (1/2" PLATE) H.D.G. 2.44   GR625.014 5/8" X 14" THREADED ROD H.D.G. 1.22   GB0524A 5/8" x 2-1/2" HEX BOLT H.D.G. 0.33   GL05 5/8" LOCK WASHER H.D.G. 0.03   GN05A 5/8" HEX NUT (2H) H.D.G. 0.12

THIS KIT INCLUDES (1) UPPER & (1) LOWER MOUNT, FOR ONE SECTOR ONLY (PARTS INCLUDED TO FIT ALL TOWER LEG VARIATIONS SHOWN ON THIS SHEET)

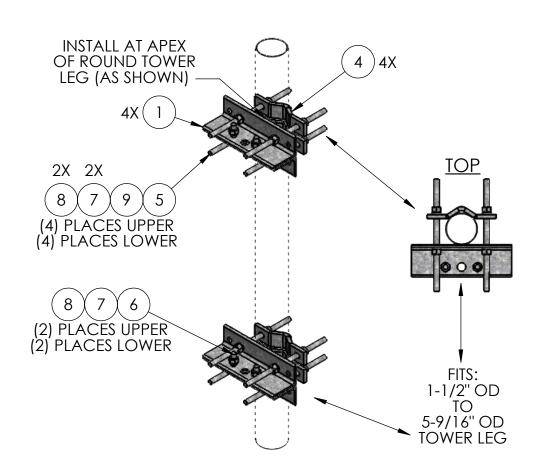
ALL ASSM. VARIATIONS **SHOWN** 

FOR CLARITY:

-SMALL ANGLE

2X

- -LARGE ANGLE
- -SMALL ROUND



## ROUND TOWER LEG VARIATIONS (SHOWN ABOVE) ROUND TOWER LEG MEMBERS 1-1/2" TO 5-9/16" OD

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCE ± 1/16 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRO TOWER MANUFACTURING L.L.C. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.D.G.

DESCRIPTION: UNIVERSAL SADDLE MOUNT, FITS ANGLE L3" TO L6-1/2" OR ROUND TOWER LEGS 1-1/2" O.D. TO 5-9/16" O.D. (KIT OF 2)

**PRO TOWER** MANUFACTURING L.L.C.

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TW1130 5/9/2023 Α 5/9/2023 E.FILMER WEIGHT 1 of 1 70.52